

# BS-400HAS/GA 全自動油壓臥式帶鋸機

## FULL AUTOMATIC HORIZONTAL BANDSAWS



### 規格表 Specifications

規格 / 機型 SPEC. / MODEL	BS-400 HAS/GA	
鋸切能力 Cutting Capacity	mm	● 400 ■ 400W X 320H
	in	● 16 ■ 16W X 12 1/2H
整把切削 Bundle Cutting	mm	320W X 205H
	in	13W X 8H
鋸帶尺寸 Blade Size	mm	34W X 1.10t X 4115L
	in	1.34W X 0.043t X 162L
鋸帶速度 Blade Speed	M/min	25,32,42,55,70,80 無段變速 Variable Speed 20-80 (選配 Opt.)
	F/min	82,105,138,180,230,260 無段變速 Variable Speed 65-260 (選配 Opt.)
馬達 Motor Output	HP	鋸帶 Blade 5; 油壓 Hyd. 1; 冷卻 Coolant 1/8
	KW	鋸帶 Blade 3.73; 油壓 Hyd.0.75; 冷卻 Coolant 0.1
封箱尺寸 (L X W X H) Shipping Volume	mm	2150 X 2240 X 1770
	ft	7 X 7.3 X 5.8
淨重 / 毛重 N.W. / G.W.	kg	1630 / 1950
	lb	3585 / 4290

### 標準配備 Standard Equipment

工具箱 Tools with tool box	1 只 set
2M(7 ft.)長滾輪台 Long roller table with vertical rollers	1 台 set
清屑鋼刷輪 Band-cleaning wire brush	1 件 pc
鋸帶 Bandsaw blade	1 條 pc
操作手冊 Instruction manual	1 本 copy

### 選擇配備 Optional Equipment

1. 自動清屑系統 Automatic chip conveyor.
2. 鋸速無段變速 Variable blade-speed drive.
3. 夾鉗壓力可調 Variable vise pressure system.
4. 鋸切速率調整用增幅閥 Amplifying valve for auto-adjusting cutting feed-rate.
5. 額外之送料台、清屑鋼刷輪、鋸帶、工作燈 Additional spare roller table, wire brush, saw blade, work-area light, etc.
6. GA 型切削長度電腦數值控制 GA Numeric control.